HD Burner Shutter Kits, 826-2502, 2503, 2504

Follow these instructions to place burner shutters on Dean HD fryers.

- **1.** Assemble the shutters in the order they will be installed. The shutters for the left and right outside positions are notched to accommodate the nuts retaining the manifold. See figure 1.
- 2. Open the shutter and slide it over the throat of the burner. See figure 2.
- 3. The notched left and right position shutters may require rotation as they are placed onto the burners. Also, the fit of the shutter slot on the nut is tight. Ensure the flats of the nuts securing the manifold are straight up before installing the left and right outside shutters. See

figure 3.

4. Allow the shutters to rest on the manifold and tighten loosely. Adjust upward, if necessary, to ensure a rich blue flame. Tighten the shutter when the proper flame color is achieved. An installed shutter is shown adjacent to a burner without a shutter in

figure 4.



Figure 2: The shutter is easily spread to surround the burner.

In These Kits Part No. Description Qty 2502/3; 220-3079 Shutter, center burner 2503/2; 2504/1 221-3177 Shutter, left burner 1 222-3177 Shutter, right burner 1 809-0167 Screws, sheet metal 5 819-6309 Instructions



Figure 1: The shutters for the outside positions on the burner manifold are notched to accomodate the manifold mounting hardware. The shutters are positioned, left and right, above. The shutters are attached with the fastener in the front.



Figure 3: The flats on the manifold nut will need to be straight up to allow the outside left and right shutters to be positioned. See arrow.

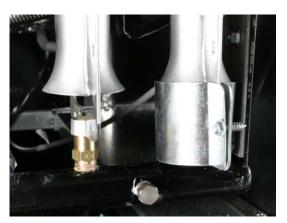


Figure 4: An installed shutter is shown above at the right.